



**SMALL GROUP &  
SMALL DELUXE  
VEHICLES**

**ESCORTED - BLACK HILLS OF SOUTH DAKOTA**  
**Badlands Nat'l Park \* Mt Rushmore Nat'l Memorial**  
**\* Crazy Horse Monument \* Devils Tower Nat'l Monument**  
**\* Wind Cave Nat'l Park \* Custer State Park**

**July 14 - 19, 2025 6 days / 5 nights**

**Includes air flights from Hartford!**

Day 1: Motorcoach to Hartford/Bradley for your flights to Rapid City, SD. Upon arrival in SD you will be met by our Deluxe Mercedes Benz Sprinter Vans to transfer to your hotel in the heart of the Black Hills near Keystone and check in for a 5-night stay. Then join the group for a welcome dinner. D

Day 2: Take a short drive to **Badlands National Park** for sightseeing and hiking. After this incredible park, make a stop at world famous Wall Drug for lunch and some free time. Then stop in Rapid City and visit the Prairie Edge Trading Company. There will be time to explore the wonderful shops and art galleries of Rapid City. Return to Keystone for overnight. B, L

Day 3: Start the day with sightseeing at **Mount Rushmore National Memorial**. Next, board an 1880s train at the **Black Hills Central Railroad** for a historic ride through the Black Hills. Then it's off to visit the **Crazy Horse Monument**, a colossal but still unfinished project that honors this famous Sioux warrior. Return to Keystone and enjoy some free time to relax & have dinner on your own, then

return to Mt. Rushmore and experience the **Evening Lighting Ceremony**, a touching and patriotic presentation. B, L

Day 4: This morning, travel to Wyoming on your way to **Devils Tower National Monument** for touring & a scenic walk around this magnificent monolith. Return to South Dakota and arrive in the notorious **old west town of Deadwood** for more touring. After free time to explore on your own, return to Keystone. B

Day 5: Begin the day by visiting **Wind Cave National Park**. You may see wildlife such as Bison, Elk, Pronghorn and more. This afternoon, arrive at **Custer State Park** and the State Game Lodge where you will board Jeeps for a **fun Buffalo Jeep Safari through the Custer State Park**. After viewing a wide variety of wildlife, return to Keystone and join the group for a farewell dinner. B, D

Day 6: After breakfast, transfer to the Rapid City Airport for your departure flight home. Motorcoach will greet you to bring you home. B

Includes: Motorcoach to Hartford/Bradley Airport, Roundtrip air flights from Hartford/Bradley, 5 nights hotel accommodations, Transportation in SD by Deluxe Mercedes Benz Sprinter Van, 5 Breakfasts, 2 lunches, 2 Dinners, Sightseeing & admissions per itinerary, Friendship Tours Escort



**FRIENDSHIP TOURS**  
**THE SHIP SHOP**

705 Bloomfield Ave, Bloomfield, CT 06002  
860-243-1630 • 800-243-1630  
www.friendshiptours.net

**COST: \$4249 pp double** Based on 23 passengers  
**INCLUDING AIR FROM HARTFORD/BRADLEY!**

Transportation to the airport based on minimum # of passengers .  
Based on current air rates and schedules

**DEPOSIT:** \$900 pp with reservation to secure your space. Space is subject to availability at the time of reservation.

**FINAL PAYMENT:** April 1, 2025

**FOR RESERVATIONS:** Call Barbara at Friendship Tours: 860-243-1630

**CANCELLATION POLICY:** If a passenger cancels from deposit date to April 1, 2025 the cancellation fee is \$700 pp; April 2, 2025 to May 15, 2025 the cancellation fee is \$1500 pp; no refunds if cancelled after May 15, 2025. All cancellation fees are plus any non-refundable airline fees.

#### **TRIP PROTECTION COVERAGE**

*Trip Protection Coverage is strongly recommended.* Friendship Tours offers Travel Protection insurance through two providers: NTA Travel Protection Plan and Travel Insured International. Travel Protection offers coverage for Cancellation for Covered Medical Reasons, Trip Interruption, Emergency Medical Services, Travel Delay, & more. Cancel for Any Reason (CFAR) coverage can be purchased from either provider (see timing guidelines below) and will reimburse up to 75% of prepaid nonrefundable trip costs if canceled at least 48 hours prior to your trip for a non-covered reason. Please see the attached pricing for the AON/NTA Insurance. Please call for pricing on a Travel Insured International Policy.

**Insurance Premiums are non-refundable.** Terms and conditions apply.

The **NTA (AON) Travel Protection Plan** is based on the cost of the trip and offers 3 levels of insurance: Basic, Enhanced, or Enhanced with CFAR. Emergency medical coverage is secondary coverage. The pre-existing medical condition exclusion can be waived by purchasing the Enhanced Plan or the Enhanced with CFAR Plan within 14 days of initial trip payment.

To enroll: <https://nta.aontravelprotect.com> **Tour Operator Location #076068** OR call AON 1-800-388-1470.

**Travel Insured International Worldwide Trip Protector (WTP)** plans are based on each person's age as well as the cost of the trip and offer several levels of coverage including Platinum and Deluxe. Emergency medical coverage is primary coverage. Policy must be purchased within 14 days (for Deluxe) or 21 days (for Platinum) of your initial payment to have the pre-existing medical condition exclusion waived and to purchase CFAR coverage. Bundles for cruises and flights are also available.

To enroll: <https://www.friendshiptours.net/protection-plan> **Agency #18649**

#### **IMPORTANT FLIGHT INFORMATION:**

**REAL ID:** Effective May 2025, all passengers on Domestic (US) flights must present a **Real ID** (valid Driver's License with the yellow star) or a valid US Passport.

**PASSENGER NAME(S):** The name on your airline reservation should match the Real ID or Passport you use at the airport.

**TRAVEL AUTHORIZATIONS /VISAS:** Some International destinations require Electronic Travel Authorizations (ETA, ETIAS, etc.) or Visas. It is the passengers' responsibility to ensure they have the proper documentation for travel.

**AIRLINE SEATING:** Advanced seat assignments are not guaranteed on group bookings and may not be assigned until check in. Some airlines will preassign seats, but not all. Seat requests are not guaranteed and can be changed by the airline at any time. In some instances, the airline will assign seats within a group block at random and we cannot guarantee roommates will be seated together. We are unable to preassign bulkhead and exit row seating.

**BAGGAGE FEES:** Domestic flights do not include checked baggage fees. Fee is additional.

**KTN & FREQUENT FLYER NUMBERS:** If you provide us with your Known Traveler Number (KTN) such as Global Entry or TSA Pre-check number before final payment, we will provide the number to the Airline. It is advised that you also bring these numbers with you on the day of travel to add to your reservation at check in if needed.

**This package is subject to our full Terms & Conditions including our Tour Policies and Responsibilities which can be found on our website at <https://www.friendshiptours.net/tour-policies>. Paper copies are available upon request. It is your responsibility to read these Terms & Conditions. By signing up and making payment on a tour, you agree to be bound to these Terms & Conditions.**



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