



**SMALL GROUP &
SMALL DELUXE
VEHICLES**

ESCORTED - BLACK HILLS OF SOUTH DAKOTA
Badlands Nat'l Park * Mt Rushmore Nat'l Memorial
*** Crazy Horse Monument * Devils Tower Nat'l Monument**
*** Wind Cave Nat'l Park * Custer State Park**

July 14 - 19, 2025 6 days / 5 nights

Includes air flights from Hartford!

Day 1: Motorcoach to Hartford/Bradley for your flights to Rapid City, SD. Upon arrival in SD you will be met by our Deluxe Mercedes Benz Sprinter Vans to transfer to your hotel in the heart of the Black Hills near Keystone and check in for a 5-night stay. Then join the group for a welcome dinner. D

Day 2: Take a short drive to **Badlands National Park** for sightseeing and hiking. After this incredible park, make a stop at world famous Wall Drug for lunch and some free time. Then stop in Rapid City and visit the Prairie Edge Trading Company. There will be time to explore the wonderful shops and art galleries of Rapid City. Return to Keystone for overnight. B, L

Day 3: Start the day with sightseeing at **Mount Rushmore National Memorial**. Next, board an 1880s train at the **Black Hills Central Railroad** for a historic ride through the Black Hills. Then it's off to visit the **Crazy Horse Monument**, a colossal but still unfinished project that honors this famous Sioux warrior. Return to Keystone and enjoy some free time to relax & have dinner on your own, then

return to Mt. Rushmore and experience the **Evening Lighting Ceremony**, a touching and patriotic presentation. B, L

Day 4: This morning, travel to Wyoming on your way to **Devils Tower National Monument** for touring & a scenic walk around this magnificent monolith. Return to South Dakota and arrive in the notorious **old west town of Deadwood** for more touring. After free time to explore on your own, return to Keystone. B

Day 5: Begin the day by visiting **Wind Cave National Park**. You may see wildlife such as Bison, Elk, Pronghorn and more. This afternoon, arrive at **Custer State Park** and the State Game Lodge where you will board Jeeps for a **fun Buffalo Jeep Safari through the Custer State Park**. After viewing a wide variety of wildlife, return to Keystone and join the group for a farewell dinner. B, D

Day 6: After breakfast, transfer to the Rapid City Airport for your departure flight home. Motorcoach will greet you to bring you home. B

Includes: Motorcoach to Hartford/Bradley Airport, Round trip air flights from Hartford/Bradley, 5 nights hotel accommodations, Transportation in SD by Deluxe Mercedes Benz Sprinter Van, 5 Breakfasts, 2 lunches, 2 Dinners, Sightseeing & admissions per itinerary, Friendship Tours Escort



FRIENDSHIP TOURS
THE SHIP SHOP

705 Bloomfield Ave, Bloomfield, CT 06002
860-243-1630 • 800-243-1630
www.friendshiptours.net

COST: \$4249 pp double Based on 23 passengers
INCLUDING AIR FROM HARTFORD/BRADLEY!

Transportation to the airport based on minimum # of passengers .
Based on current air rates and schedules

DEPOSIT: \$900 pp with reservation to secure your space. Space is subject to availability at the time of reservation.

FINAL PAYMENT: April 1, 2025

FOR RESERVATIONS: Call Barbara at Friendship Tours: 860-243-1630

CANCELLATION POLICY: If a passenger cancels from deposit date to April 1, 2025 the cancellation fee is \$700 pp; April 2, 2025 to May 15, 2025 the cancellation fee is \$1500 pp; no refunds if cancelled after May 15, 2025. All cancellation fees are plus any non-refundable airline fees.

Trip Protection Coverage is strongly recommended. Friendship Tours offers Travel Protection insurance through 2 insurance providers: NTA Travel Protection Plan and Travel Insured International. Trip Protection offers coverage for Cancellation for covered medical reasons, Interruption, Emergency Medical, Travel Delay, & more.

The AON/NTA Travel Protection Plan offers 3 levels of insurance: Basic or Enhanced or Enhanced with Cancel For Any Reason (CFAR). The Pre-existing medical condition exclusion can be waived by purchasing the Enhanced Plan within 14 days of your deposit or initial payment. The Enhanced Plan with the add-on of CFAR must be purchased within 14 days of initial deposit. CFAR allows you to cancel for any reason up to 48 days prior to departure and reimburses up to 75% of your nonrefundable trip cost.

To enroll: <https://nta.aontravelprotect.com> **Tour Operator Location #076068**

OR call AON 1-800-388-1470.

Travel Insured International offers the Worldwide Trip Protection plan with the option to add upgrade benefits (available for additional cost) including CFAR when purchased within 21 days of your initial deposit. Other upgrades include Electronic Equipment, Event Ticket Fee Protection, Travel Inconvenience.

To enroll: <https://www.friendshiptours.net/protection-plan> **Agency #18649**

Premiums are non-refundable once paid. Terms & Conditions apply.

Plan details are available at <https://www.friendshiptours.net/protection-plan>.

Call Friendship Tours 860-243-1630 for assistance in enrolling.

Responsibility: This package is subject to our full terms and conditions which can be found on our website at www.friendshiptours.net/tour-policies. Paper copies are available upon request. By signing up to participate in the tour, you are agreeing to be bound to these terms and conditions. Therefore, you must read the terms and conditions in their entirety. By signing up for the tour, making a payment and continuing to use our services, you are agreeing to be bound by the Terms and Conditions. Should you disagree with any of the terms you must speak with us before signing up for a tour.



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